

## ABSTRACT

Disclosed is an apparatus for cutting a paper pipe, wherein a paper pipe is cut while rotating both a cutting blade and the long paper pipe in opposite directions to each other, in such a manner that rotational linear velocities of a cutting portion of the cutting blade and a central portion in a thicknesswise direction of the paper pipe are controlled to be within certain range. Cutting is performed while controlling the degree of vertical incision of the cutting portion.